

SECG1WA0EY-S

■ External Shape Type : 3.0 × 1.4 Flat View LED

Oclor: White

Lens color : Yellow

Material of a chip: InGaN

Application: Automotive, Consumer Electronics, Office Automation, Indicator

• Feature: High Luminous Intensity, RoHS compliant,

Compatible with heat-resistance of lead-free solder.

Rating

Description	Symbol	Ratings	Unit	Remark
Power dissipation	PD	120	mW	
Forward current	IF	30	mA	
Forward current reduction	⊿IF	-0.45	mA/°C	Avobe25°C
Pulse forward current	IFP	70	mA	f=1kHz tw≦100 <i>μ</i> s
Reverse voltage	VR	5	V	
Operating temperature	Topr	−30 ~ 85	°C	
Storage temperature	Tstg	−30~100	°C	

● Photoelectric characteristic (Ta=25°C)

Description	Symbol	Conditions	Min	Тур	Max	Unit
Forward voltage	VF	IF = 20mA		3.1	3.8	V
Reverse current	IR	VR = 5V			10	μΑ
Luminous intensity	IV	IF = 20mA	598	650		mcd
Chromaticity	x y	IF = 20mA		X=0.305 Y=0.310		
Directional angle	$2 heta_{ ext{1/2}}$	IF = 20mA		120		deg.

● Luminous intensity rank (Ta=25°C)

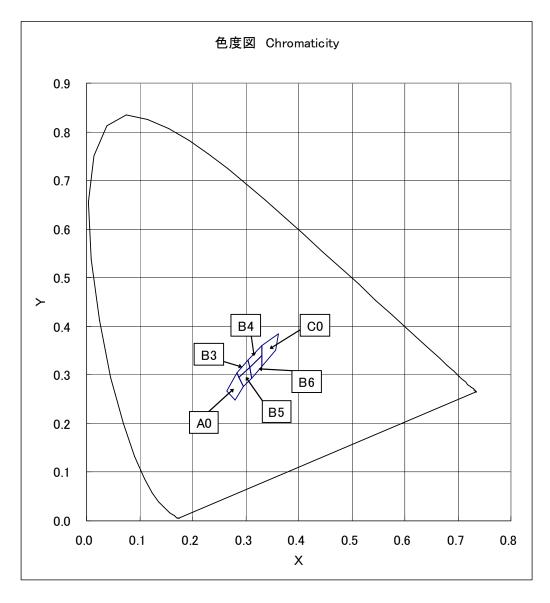
rank	Luminous intensity range(mcd)		
Е	598	~	1195
F	797	~	



●Chromaticity rank (Ta=25°C) (Tolerance±0. 01)

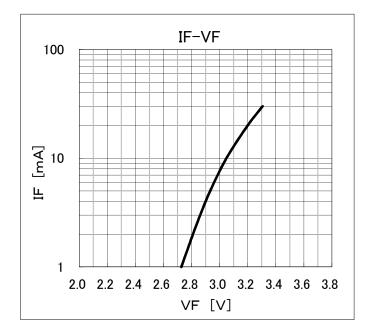
Rank	Chromaticity limit		
Kalik	X	Y	
	0.280	0.248	
Α 0	0.296	0.276	
AU	0.283	0.305	
	0.264	0.267	
	0.287	0.295	
В3	0.307	0.315	
БЗ	0.304	0.330	
	0.283	0.305	
	0.307	0.315	
В 4	0.330	0.339	
D 4	0.330	0.360	
	0.304	0.330	

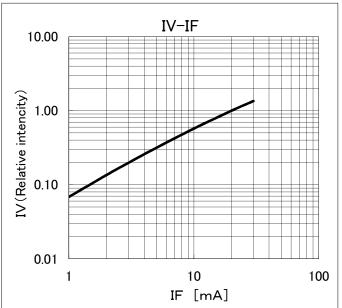
Rank	Chromaticity limit			
Kank	X	Y		
	0.296	0.276		
В 5	0.311	0.294		
υυ	0.307	0.315		
	0.287	0.295		
	0.311	0.294		
В 6	0.330	0.318		
υσ	0.330	0.339		
	0.307	0.315		
	0.330	0.318		
C 0	0.356	0.351		
	0.361	0.385		
	0.330	0.360		

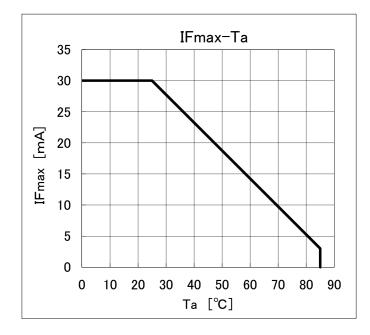


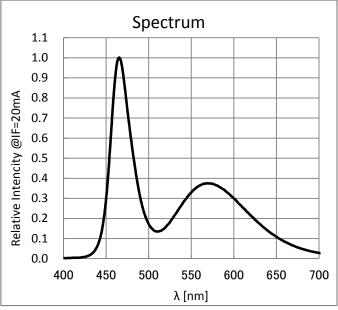


Characteristic data

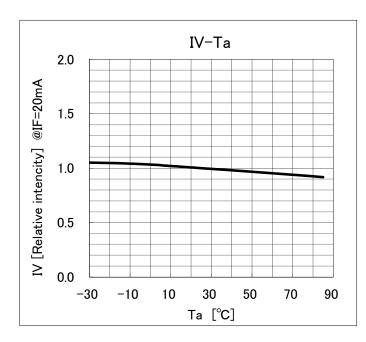


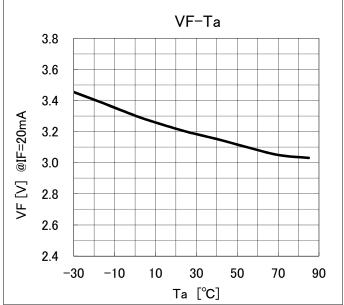


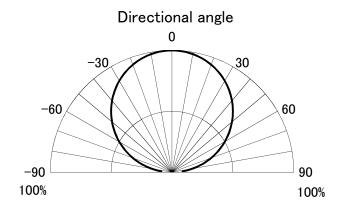










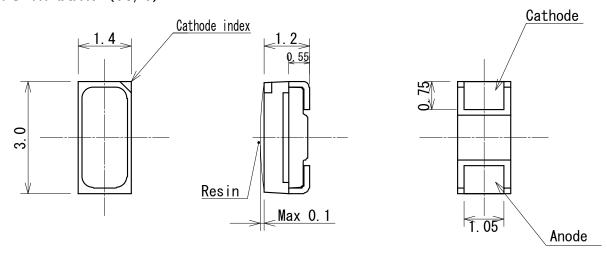




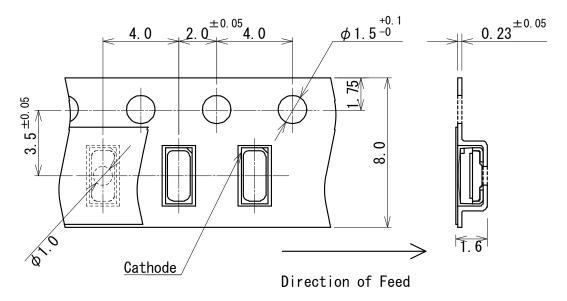
Outline

SEC*100E Series Outline dimensions

Part in bulk (10/1)



Embossed taping (5/1)



Material & Finish of leads Material of resin

Material	Copper
Finish	Ag plating

Material	Silicone containing phosphor
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Tolerance ± 0.2



Soldering conditions

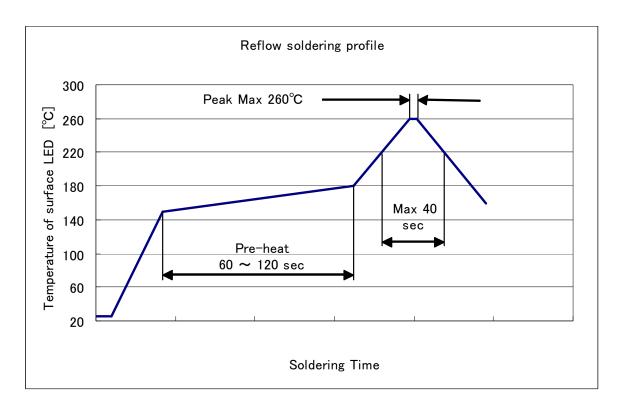
Following soldering conditions are recommended.

1 Reflow conditions (at the surface of LED resin)

Pre-heat :150 \sim 180 °C, 60 \sim 120 sec

Soldering temperature: Soldering time more than 220°C is less than 40 sec.

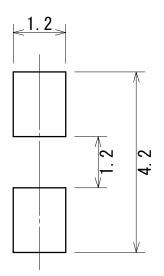
Peak temperature is should be is less than 260°C.



2 Manual soldering

Temperature of soldering iron tip should be $350\pm10^{\circ}$ C for 3 seconds, which shall apply to only one soldered point and once for the each soldered point.

3 Recommendable soldering pattern



Unit:mm

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Attention after opened

The LED is in SMD package. When the LED is mounted by means of soldering and the resin is unusually damp, soldering may cause interfacial defoliation.

This occurs when a drastic temperature change causes moisture in the resin to evaporate and to swell. Therefore, attention to the below must be paid.

① Atmosphere when using the LEDs after package is opened
After opened and mounted, soldering should be carried out quickly.
Following atmosphere is recommended when using (and mounting) the LEDs.

Temperature : 5~30°C Humidity : less than 70%

2 Baking

In case 168 hours have passed after package is opened, LEDs must be dried as follows.

60±5 °C for more than 24 hours (taping reel)

3 Storage after package is opened

Following storage conditions are recommended after package is opened.

In case indicator color (blue) of desiccant (ex. silica gel) has disappeared, LEDs must be dried under the same conditions as ② above.

Other

- ① After soldering any mechanical force or excessive vibration should not be applied to LEDs during cooling process until the LEDs cool down to normal temperature.
- 2 Quick cooling must be avoided.
- The LEDs should not be mounted on warped direction of PCB.
- 4 This product series emits high light power. Do not look directly into the light emitting area. Direct exposure to the light over an extended time period may harm eyes.
- (5) Extra attention should be paid to the sealing resin of the product, which is silicone resin.
- •The emitting area of the LEDs contains fine gold wires. Touching this area witout care may add excess stress on the internal gold wires and may result in
- The silver plating of the leadframe may discolor if the product comes into contact with material containing sulfides or if it is exposed to an atmosphere containing sulfide gas.



For static electricity

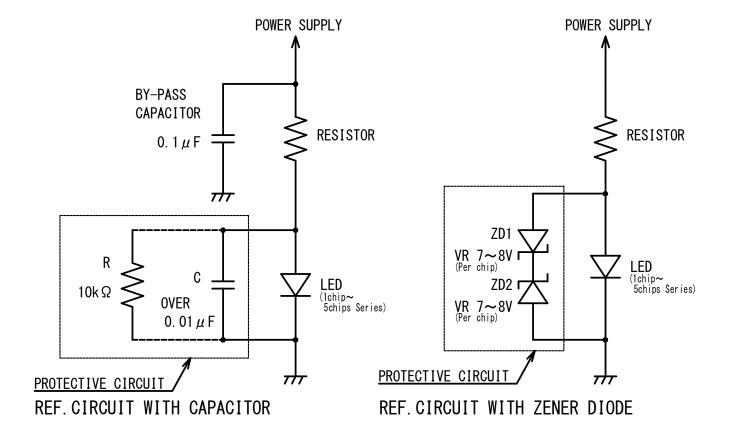
The products are sensitive to the static electricity and care shall be fully taken when handling the products. Particularly in case that an over-voltage which exceeds the Absolute Maximum Rating of the products shall be applied, the overflowed energy may cause damages to, or possibly result in destruction of the products. Buyer shall take absolutely secured countermeasures against static electricity and surge when handling the products.

•The circuit of anti-static and anti-surge

The anti-static and anti-surge reference circuits are shown below. Since the circuit below is a reference, a buyer should make a sufficient check on static and surge level when employing products.

 Exp : Circuit is a

Static





Reliability test

	Test Items	EIAJ ED-4701	Test Conditions
Life Tests	Steady state operating life	-	Ta=RT、Ifmax t=1000h
	High temperature storage	201	Ta=Tstgmax t=1000h
Environ	Low temperature storage	202	Ta=Tstgmin t=1000h
-mental Tests	Moisture Resistance	103	Ta=60±5°C、RH=90±5% t=1000h
	Temperature cycle	105	Tstgmin(30min)~Tstgmax(30min) 100cycles
	Soldering heat	301	$T=260\pm5^{\circ}C$, $t=10s$, 1time
	Solderaibirity	402	T=245±5°C, t=5±1s, 1time, Using flux for Pb free solder
	Drop	-	H=1m, Drop on maple board, 10times

Mesurement Item and Criterion Judge Failure

No	Measurement Item	Mark	Criterion Judge Failure
1	Forward Voltage	VF	OK ≦ V.F.S.×±20%
2	Reverse Current	IR	OK≦U.S.L×2.0
3	Luminous Intensity	Iv	OK≧I.V.S.×0.5

^{*}Solderability ... The Lead shall be covered by solder at least 95%.

Mesurement conditions is based on specifications.

 $Tstgmax\ and\ Tstgmin\ is\ absolute\ maximum\ ratings.$

IFmax and IFPmax is absolute maximum ratings.

U.S.L. is upper limit of standard.

V.F.S. is Initial data of VF.

I.V.S. is Initial data of Luminous Intensity.

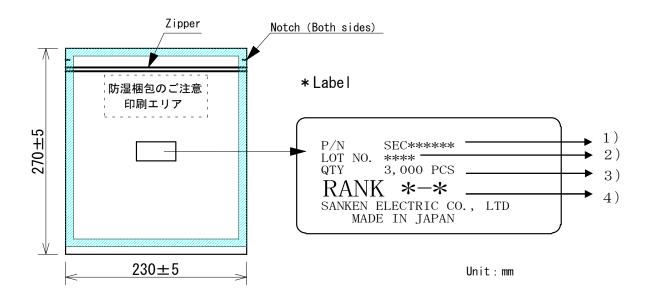


Packing

Packing Material: Aluminum laminated moisture-proof packing

Quantity: 3000 pcs (Minimum order quantity)

Label: See below.



- 1) Part Number : SEC * * * * *
- 2) Lot No. : $\underline{*} \ \underline{*} \ \underline{*} \ \underline{*}$ $\uparrow \ \uparrow \ \uparrow$ $\uparrow \ (1) \ (2) \ (3)$
- 1 Last digit of year.
- 2 Month
- (January~September→Arabic Numeral
- October \rightarrow O, November \rightarrow N, December \rightarrow D)
- 3Day
- 3) quantity : 3000pcs
- 4) Rank : *-*

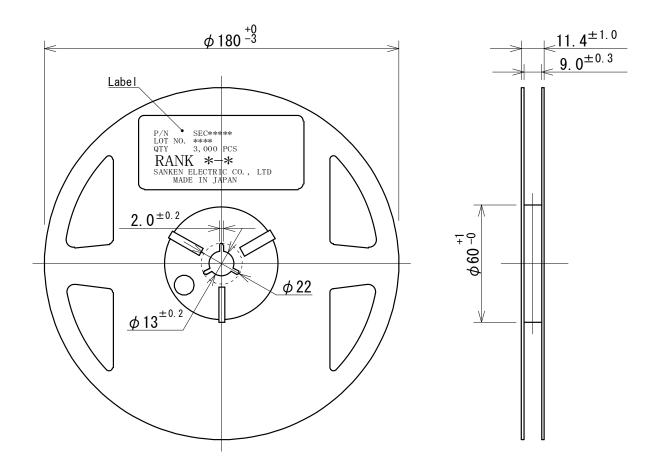
 † †

 ① ②

 ①Luminous intensity rank
 ②Chromaticity rank



Taping reel dimensions



Tolerance ± 0.2

$\bigcirc Q$ uantity

The quantity per reel shall be 3000 pcs.

②Accumulative pitch tolerance

Accumulative tolerance per 10 pitches shall be ± 0.2 mm.

3Adhesion strength of cover tape

Adhesion strength shall be 0.1-0.7N when the cover tape and the carrier tape are torn off at the angle of 10 degrees.

4 Packaging

P/N, manufacturing date code number and quantity shall be indicated on a moist-proof package.

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Tips

- •The contents written in this data sheet may be changed without a preliminary announcement by improvement etc.

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